Double System RL SERVICE PARTS

This parts list contains the service parts and wiring diagrams for this model. Check the model number of the machine requiring the parts to be sure that this is the correct parts list.

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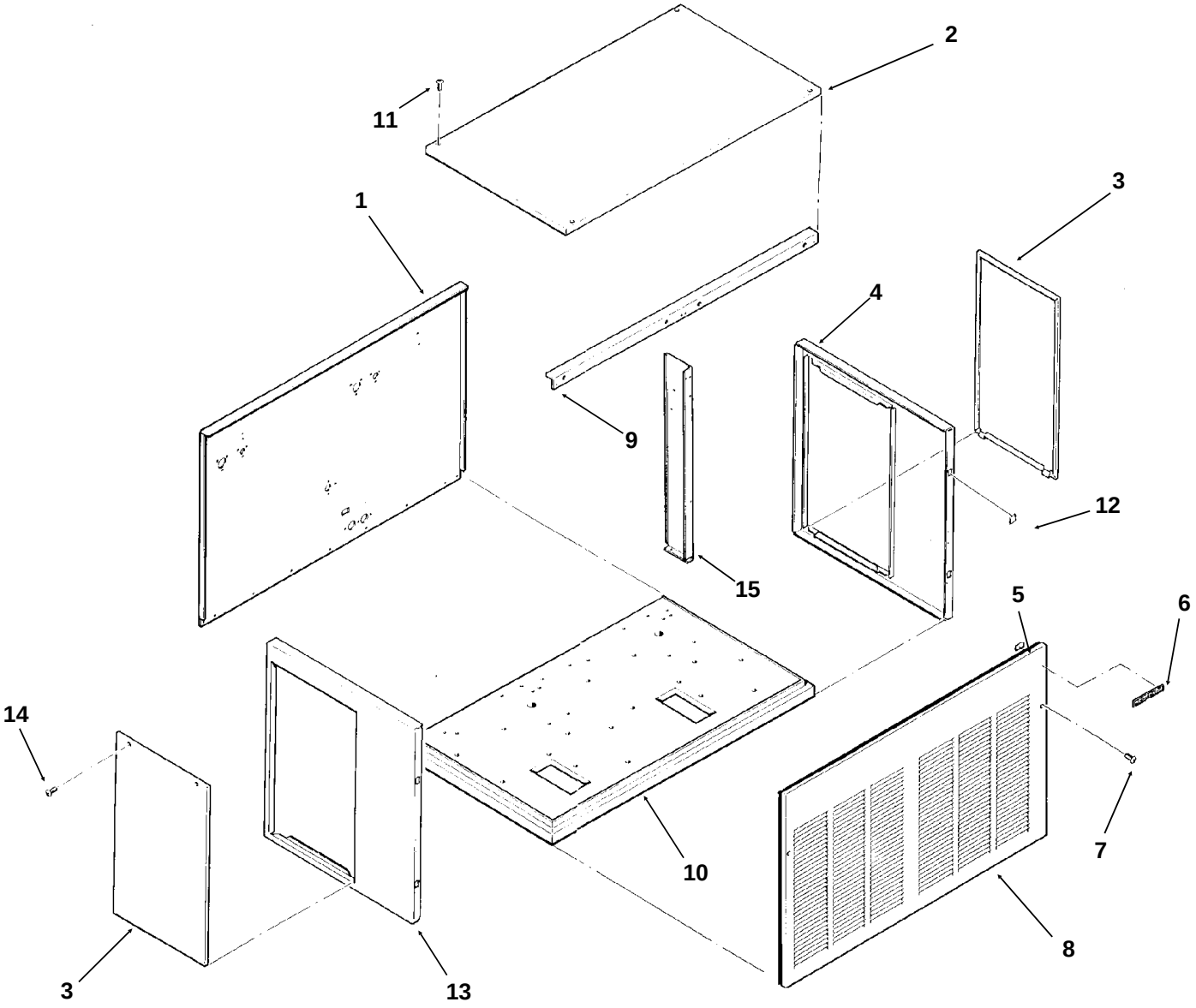
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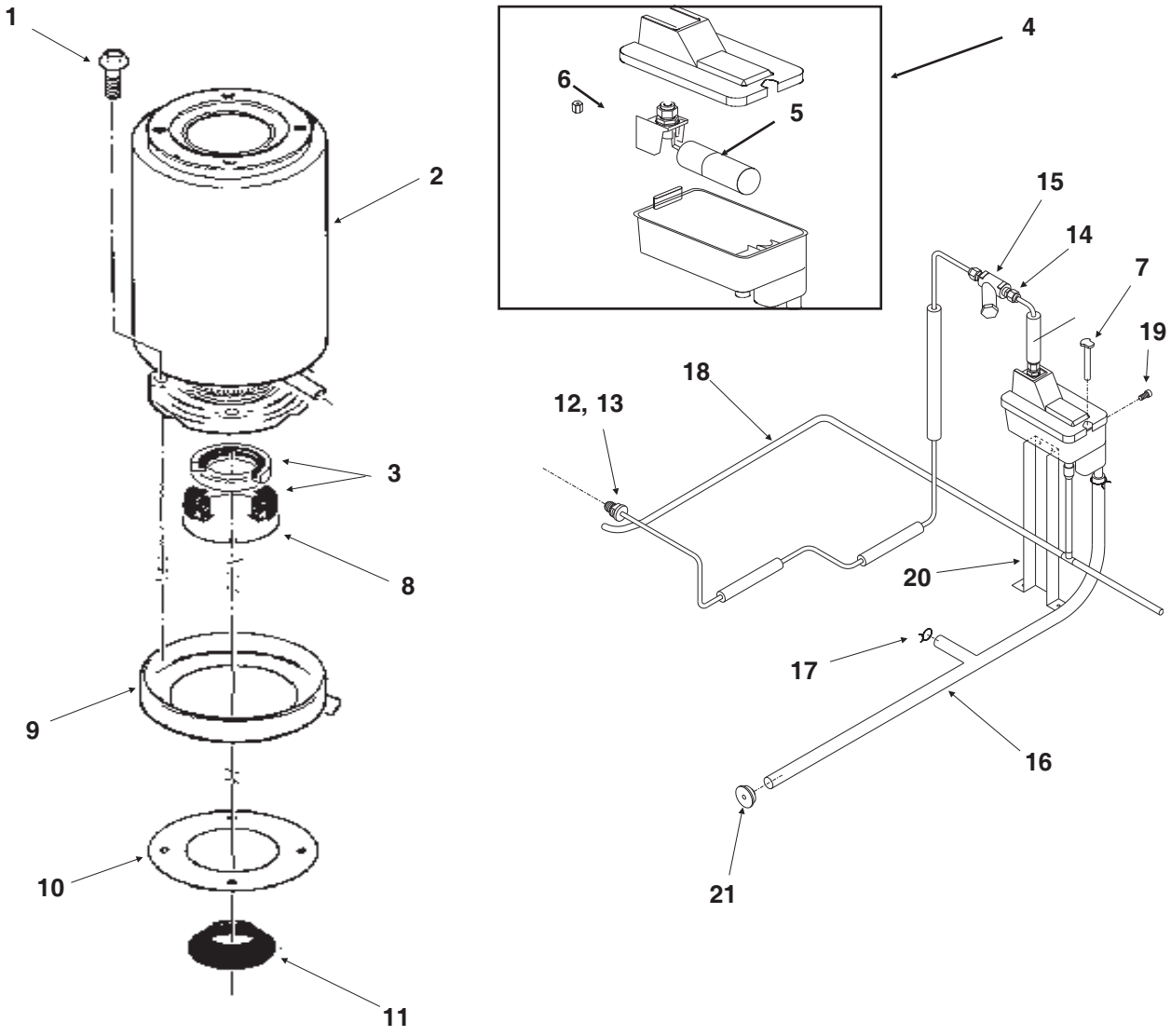
Double System RL SERVICE PARTS

Cabinet



ITEM NUMBER	PART NUMBER	DESCRIPTION	ITEM NUMBER	PART NUMBER	DESCRIPTION
1	A34283-001	Back Panel, sandalwood	8	A34294-001	Front Panel, sandalwood
	A34283-015	Back panel, gray		A34294-015	Front panel, gray
	A34283-002	Backpanel, ss		A34294-002	Front Panel, S.S.
2	A32461-001	Top Panel, sandalwood	9	A34287-015	Support GRAY
	A32461-015	Top panel, gray	10	A35593-001	Base
	A32461-002	Top Panel, S.S.	11	03-1531-01	Screw
3	A34038-001	Service Panel, sandalwood	12	02-0836-00	Catch
	A34038-015	Service panel, gray	13	A32435-001	Left Side Panel, sandalwood
	A34038-002	Service Panel, S.S.		A32435-015	Left side panel, gray
4	A33292-001	Right Side Panel, sandalwood		A32435-002	Left Side Panel, S.S.
	A33292-015	Right side panel, gray	14	03-1404-12	Screw
	A33292-002	Right Side Panel, S.S.	15.	A34286-001	Center Support
5	03-0271-00	Speed Clip			
6	15-0711-01	Emblem, sandalwood			
	15-0808-01	Emblem, grey			
7	03-1419-22	Screw			

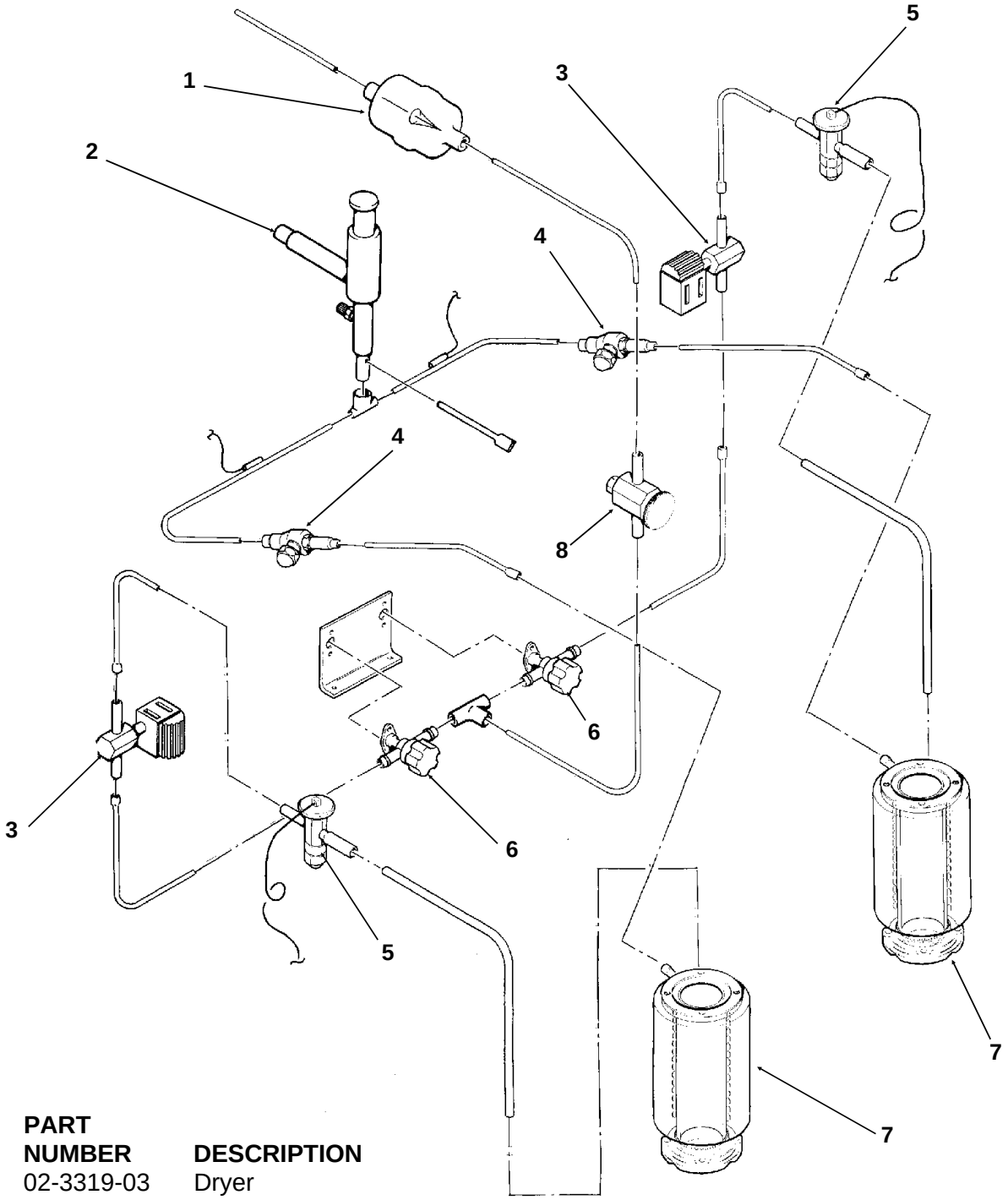
Double System RL SERVICE PARTS
Water System



ITEM NUMBER	PART NUMBER	DESCRIPTION
1	03-1405-41	Cap Screw
2	A32890-020	Evaporator
3	02-0929-23	Water Seal
4	02-3266-01	Reservoir & valve
5	02-3266-02	Float valve
6	02-3266-03	Plunger/seat
7	A33101-022	Water Level Sensor
8	A32777-001	Retaining Ring for Seal
9	02-3837-01	Drip Pan
10	13-0704-00	Gasket
11	13-0868-01	Water Shed
12	A27318-001	Water Inlet Fitting for copper
	16-0835-01	Inlet fitting for plastic tubing
13	03-1394-01	Pal Nut
14	16-0791-01	Coupling union

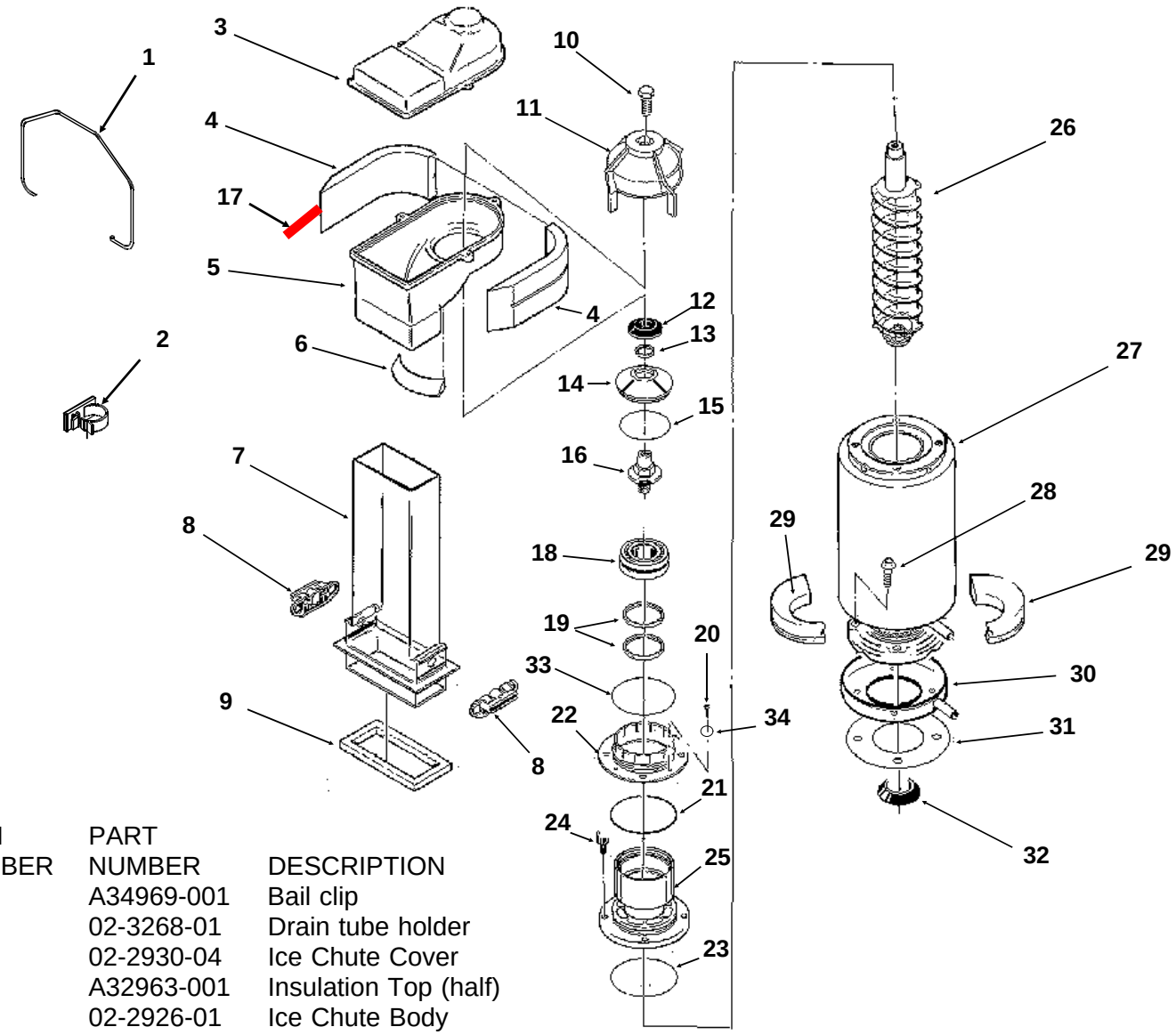
ITEM NUMBER	PART NUMBER	DESCRIPTION
15	16-0162-00	Strainer - not used after 11/97
16	A36154-001	Evap. water inlet tube
17	02-1338-00	Hose clamp
18	13-0079-03	Res. overflow hose
19	03-1639-03	Screw
20	A36078-002	Reservoir bracket
21	13-0840-01	Rubber cap

Double System RL SERVICE PARTS
Refrigeration System



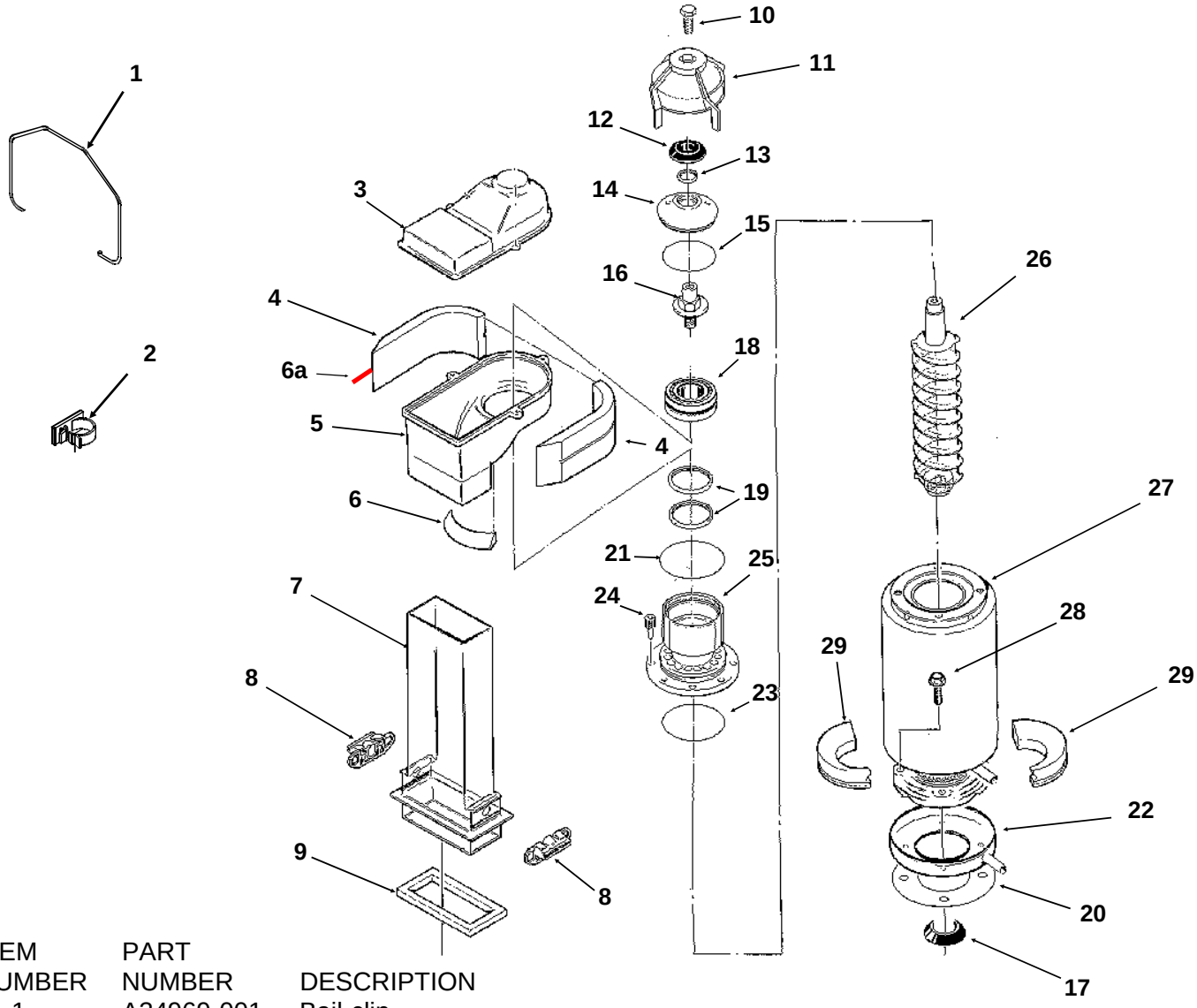
ITEM NUMBER	PART NUMBER	DESCRIPTION
1	02-3319-03	Dryer
2	A32859-001	EPR Valve (used on FME2400 and NME1850)
	A32859-002	EPR Valve (used on FM2402 and NM1852 & FME3000 & NME2500)
	A32858-003	EPR Valve (used on FM3002 and NM2502)
3	12-2135-02	Solenoid Valve
4	11-0548-02	Ball Valve
5	11-0488-21	R-404A Thermostatic Expansion Valve (used on FME2400 and NME1850)
	16-0825-21	R-22 Thermostatic Expansion Valve (used on FM2402 and NM1852)
	11-0482-21	R-404A TXV used on FME3000 & NME2500
	11-0529-21	R-22 TXV used on FM3002 & NM2502
6	A32858-001	Shut Off Valve
7	A32890-020	Evaporator
8	16-0762-02	Sight Glass

Double System RL SERVICE PARTS
FM/FME Evaporator, Chute, Bin Controls



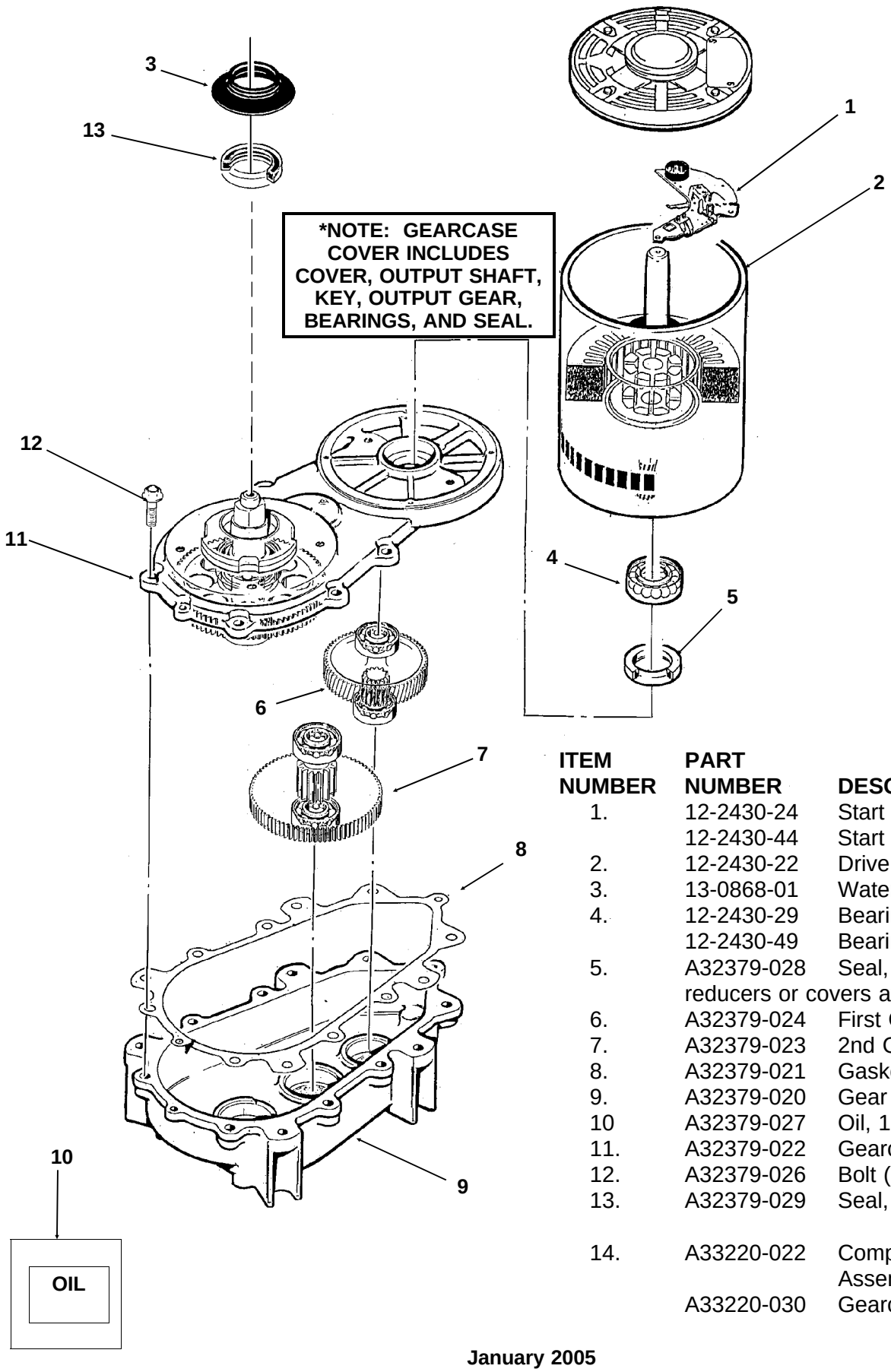
ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	A34969-001	Bail clip
2.	02-3268-01	Drain tube holder
3.	02-2930-04	Ice Chute Cover
4.	A32963-001	Insulation Top (half)
5.	02-2926-01	Ice Chute Body
6.	A33102-001	Insulation Collar Inside
7.	02-2929-04	Ice Chute Lower
8.	A37708-021	Bin Controls Assy. (set of 2)
9.	A32930-001	Chute Gasket
10.	03-1405-52	Hex Cap Screw
11.	02-3001-01	Ice Sweep
12.	13-0871-01	Water Shed
13.	02-2978-01	Lip Seal
14.	02-3128-20	Breaker Cover
15.	13-0617-54	O-Ring
16.	08-0660-01	Auger Stud, thrust Washer
17.	A35419-020	Strap kit
18.	A34559-020	Bearing
19.	02-2977-01	Lip Seal
20.	03-1405-27	Screw
21.	13-0617-52	O-Ring
22.	02-2916-01	Slotted Collar
23.	13-0617-45	O-Ring
24.	03-1544-08	Soc. Head Screw
25.	A34505-020	Breaker (Divider) (includes 18 & 19)
26.	A38071-022	Auger
27.	A32890-020	Evaporator
28.	03-1405-41	Cap Screw
29.	A32962-001	Insulation Bot. (half)
30.	02-3837-01	Drip Pan
31.	13-0704-00	Drip Pan Gasket
32.	13-0868-01	Water Shed
33.	13-0617-49	O-Ring
34	03-1408-36	Washer

Double System RL SERVICE PARTS
NM or NME Evaporator



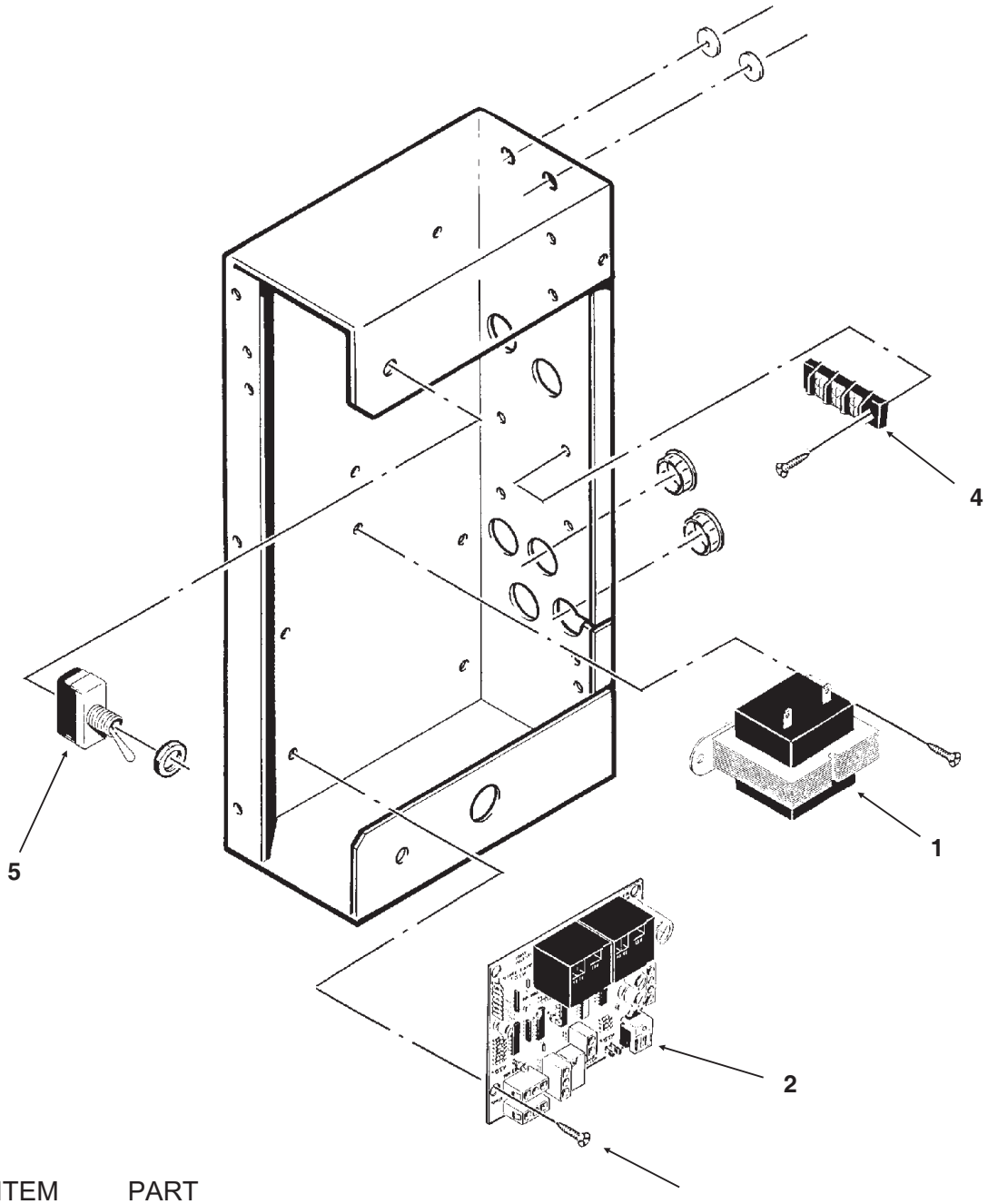
ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	A34969-001	Bail clip
2.	02-3268-01	Drain tube holder
3.	02-2930-04	Ice Chute Cover
4.	A32963-001	Insulation Top (half)
5.	02-2926-01	Ice Chute Body
6.	A33102-001	Insulation Collar Inside
6a	A35419-020	Strap kit
7.	02-2929-04	Ice Chute Lower
8.	A37708-021	Bin Controls Assy. (set of 2)
9.	A32930-001	Chute Gasket
10.	03-1405-52	Hex Cap Screw
11.	02-3001-01	Ice Sweep
12.	13-0871-01	Water Shed
13.	02-2978-01	Lip Seal
14.	02-3128-20	Breaker Cover
15.	13-0617-52	O-Ring
16.	08-0660-01	Auger Stud & washer
17.	13-0868-01	Water Shed
18.	A34559-020	Bearing
19.	02-2977-01	Lip Seal
20.	13-0704-00	Drip Pan Gasket
21.	13-0617-54	O-Ring
22.	02-3837-01	Drip Pan
23.	13-0617-45	O-Ring
24.	03-1544-08	Soc. Head Screw
25.	A32900-020	Breaker (includes 18 & 19)
26.	A38071-022	Auger
27.	A32890-020	Evaporator
28.	03-1405-41	Cap Screw
29.	A32962-001	Insulation Bot. (half)

Double System RL SERVICE PARTS
Gearmotor



ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	12-2430-24	Start switch, Emerson
	12-2430-44	Start switch, GE split phase
2.	12-2430-22	Drive Motor 208-230 v
3.	13-0868-01	Water Shed.
4.	12-2430-29	Bearing - Emerson
	12-2430-49	Bearing - GE split phase
5.	A32379-028	Seal, not used on gear reducers or covers after 2/2000
6.	A32379-024	First Gear & Bearing
7.	A32379-023	2nd Gear & Bearing
8.	A32379-021	Gasket
9.	A32379-020	Gear Case
10	A32379-027	Oil, 1 Container
11.	A32379-022	Gearcase Cover*
12.	A32379-026	Bolt (6)
13.	A32379-029	Seal, Output
14.	A33220-022	Complete Gearmotor Assembly. 208-230 v.
	A33220-030	Gearcase kit, no motor

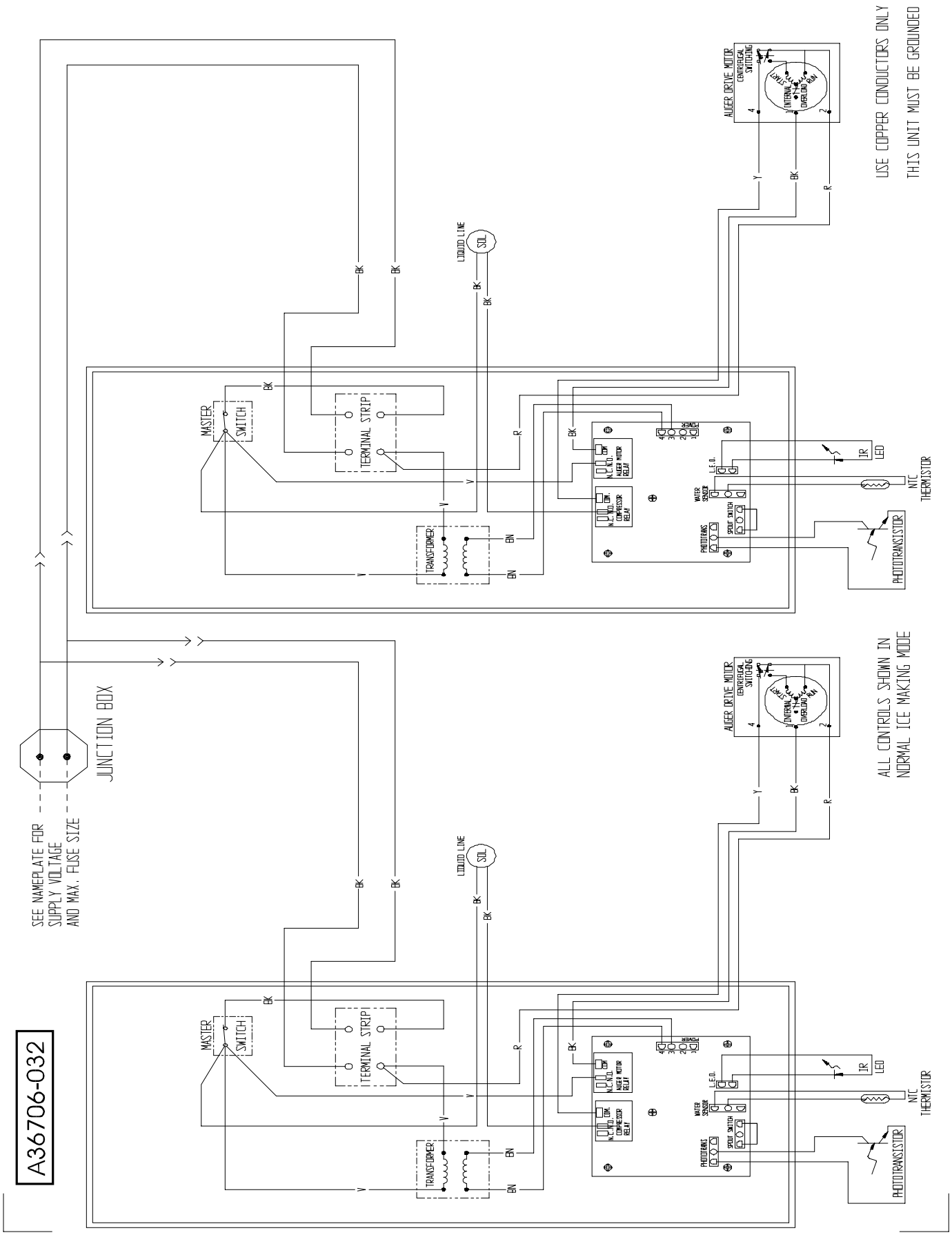
Double System RL SERVICE PARTS
Control Box



ITEM NUMBER	PART NUMBER	DESCRIPTION
1	12-2285-22	Transformer
2	A37750-022	Circuit Board
3	12-2350-01	Stand off
4	12-0813-04	Terminal Strip
5	12-0426-01	Master Switch
Not Illustrated:		
6	12-2340-01	Wire harness to transformer
7	A34055-001	Control Box Cover

Double System RL SERVICE PARTS

Wiring Diagram



Double System RL SERVICE PARTS
Schematic Diagram

