
SERVICE BULLETIN

Subject: Compressor change in models FME2404 and NME1854.

Due to a design change at the supplier, the compressor used in the above models and as a service part has been changed.

Prior: RS70 Compressor (example **RS70C1E-PFV**), used until mid June 2012

- 18-8768-22 Compressor kit 208-230/60/1
- 18-1901-54 Start Capacitor, 60 Hz
- 18-1902-45 Run Capacitor, 60 Hz
- 18-1903-33 Potential Relay 60 Hz
- Overload is internal
- 18-8768-24 Compressor 208-230/60/3
- Overload is internal

The above RS70 compressors are being discontinued and the below RST70 will take their place as service replacements in flakers. Because the RST type compressor is **not an exact replacement** for the RS, the kits below **include** the **tubing and starting components** needed to install the RST compressor in place of the RS in nugget and flaker models. The RST compressor has different diameter process and suction tube connections. Also the RST suction connection is by the electrical terminals.

Current: RST70 Compressor, (example **RST70C1E-PFV**) use began with 12061320011941.

- 18-8955-22 Compressor kit 208-230/60/1
- 18-1901-20 Start Capacitor, 60 Hz
- 18-1902-67 Run Capacitor, 60 Hz
- 18-1903-54 Potential Relay 60 Hz
- Overload is internal
- 18-8955-23 Compressor kit 208-230/60/3
- 18-8955-53 Overload

Note: Replacement compressors include a new dryer, and single phase 60 Hz replacements include the starting components.

50 Hz RST compressors are not used in production as those models were discontinued; when 18-8772-26 runs out it will be replaced by 18-8955-22, using the RST type compressor.