

DCE33 SERVICE PARTS

The section contains the parts list for the DCE33. The DCE33 has been manufactured in either a White, Black or Stainless Steel finish.

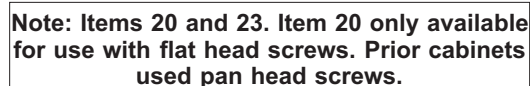
A "D" series model was introduced in 2011 (as in DCE33A-1BD), it has a different timer and wiring diagram.

Please check the part description before ordering any part.

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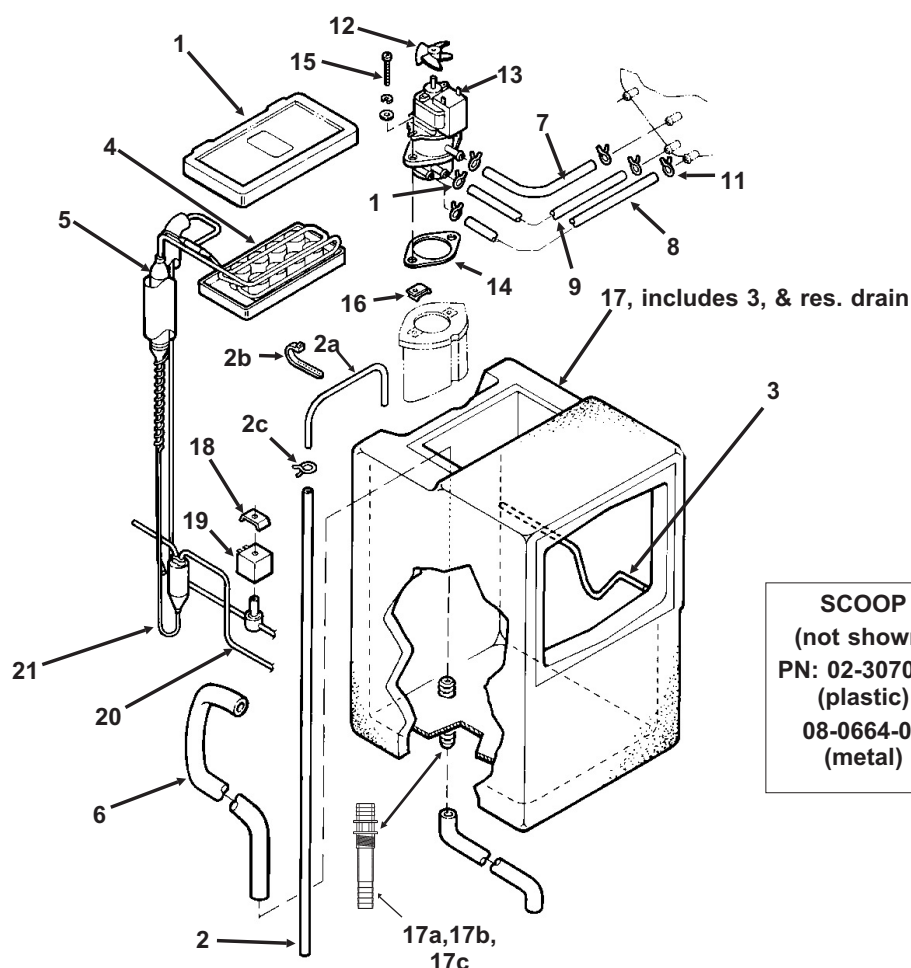
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Cabinet

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Pump, Evaporator, Storage Bin



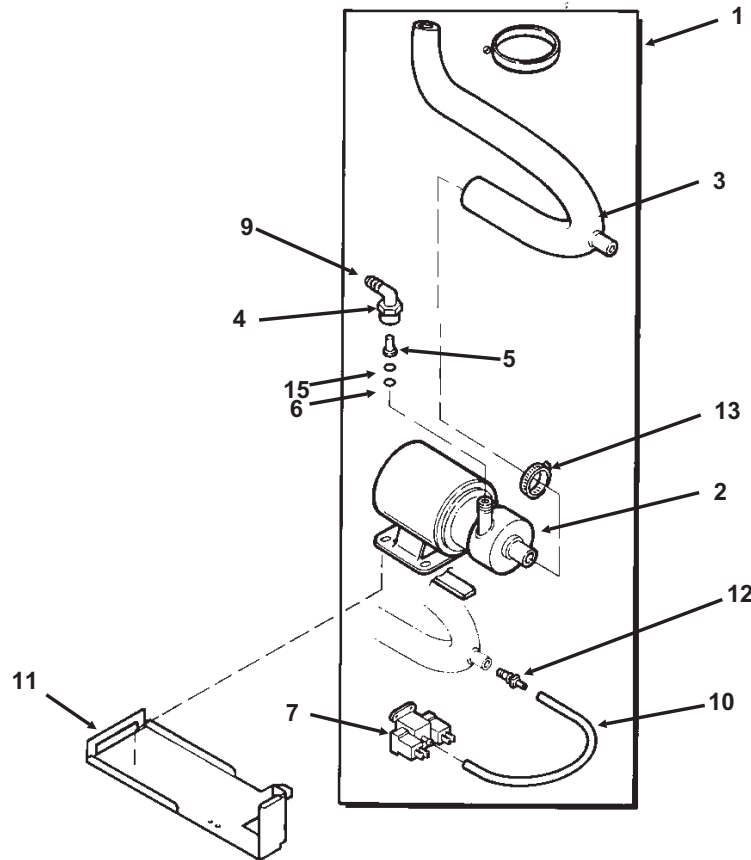
Item Number	Part Number	Description	
1.	02-2274-01	Platen Cover	
2.	13-0674-01	Tube, 37"	
2a	A27027-001	Copper inlet tube	
2b	no number	Tube holder	
2c	02-1727-01	Hose clamp	
3.	A34816-001	Bin Thermostat bracket	
4.	02-3489-20	Evaporator, does NOT include suction line and accumulator	
5.	A36699-020	Evaporator, Complete	
6.	13-0899-01	Res. drain hose	
7.	13-0674-16	Tube, 5/8" Req. 4.25"	
8.	13-0674-15	Tube, 1/2", Req. 3.25"	
9.	13-0674-15	Tube, 1/2", Req. 3-5/8"	
10.	02-1775-02	Clamp (2)	
11.	02-0534-02	Clamp (4)	
12.	02-1719-00	Fan Blade	
13.	A30625-001	Spray Pump	
14.	13-0687-00	Gasket	
15.	03-1719-01	Screw	
16.	no longer used	Speed Nut (2)	
17.	A36930-020	Bin Assembly, includes reservoir drain hose & drain fittings	
17a	02-3323-01	Drain fitting (foamed in bin)	
17b	13-0617-13	O-Ring	
17c	03-1394-05	Pal nut	
18	12-2569-03	Clip, Hot Gas Valve	
19.	12-2569-02	Coil, Hot Gas Valve	replaces coils that have encapsulated wires
	11-0562-22	Coil, hot gas valve	replaces coils that have terminals
20.	11-0562-21	Hot Gas Valve kit	
21	02-3490-01	Drier	

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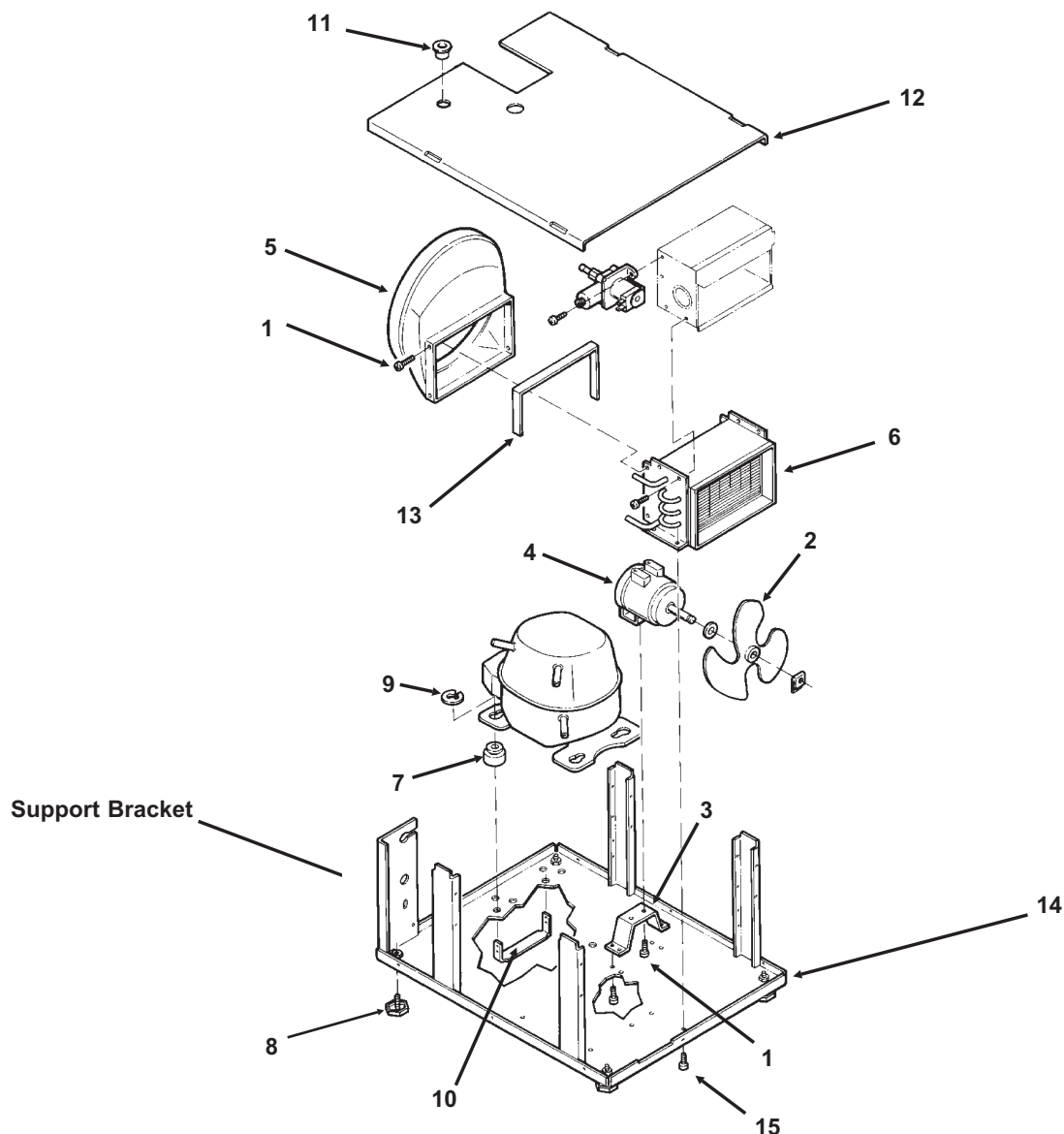
Drain Pump Components



Item Number	Part Number	Description
1.	A36892-020	Drain Pump Kit, for all except DCE33A-1BD and DCE33A-1SSD
	A39885-001	Drain pump kit, for DCE33A-1BD or DCE33A-1SSD
	use to convert any DCE33 gravity model to pump type. Pump must be ordered separately.	
2	12-2503-21	Drain pump only,
	use to replace drain pumps or w/kit to convert.	
Pump Kit Service Parts		
3	02-3369-01	Inlet hose
4	02-3522-01	Elbow
5	02-3374-01	Check valve
6	13-0617-08	O-ring
7	11-0504-01	Pressure switch
8	obsolete	Impeller & housing kit
9	A37334-001	Discharge hose
10	05-0591-01	Switch hose
11	A36746-001	Mounting bracket
12	02-3406-01	Barbed connector
13	02-2814-11	Clamp
14	12-2580-01	Harness
	12-3001-01	Harness, for converted-to-pump DCE33A-1BD, DCE33PA-1D, DCE33A-1SSD
	or DCE33PA-1SSD	
15	03-3904-01	Check valve spring

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Condensing Unit



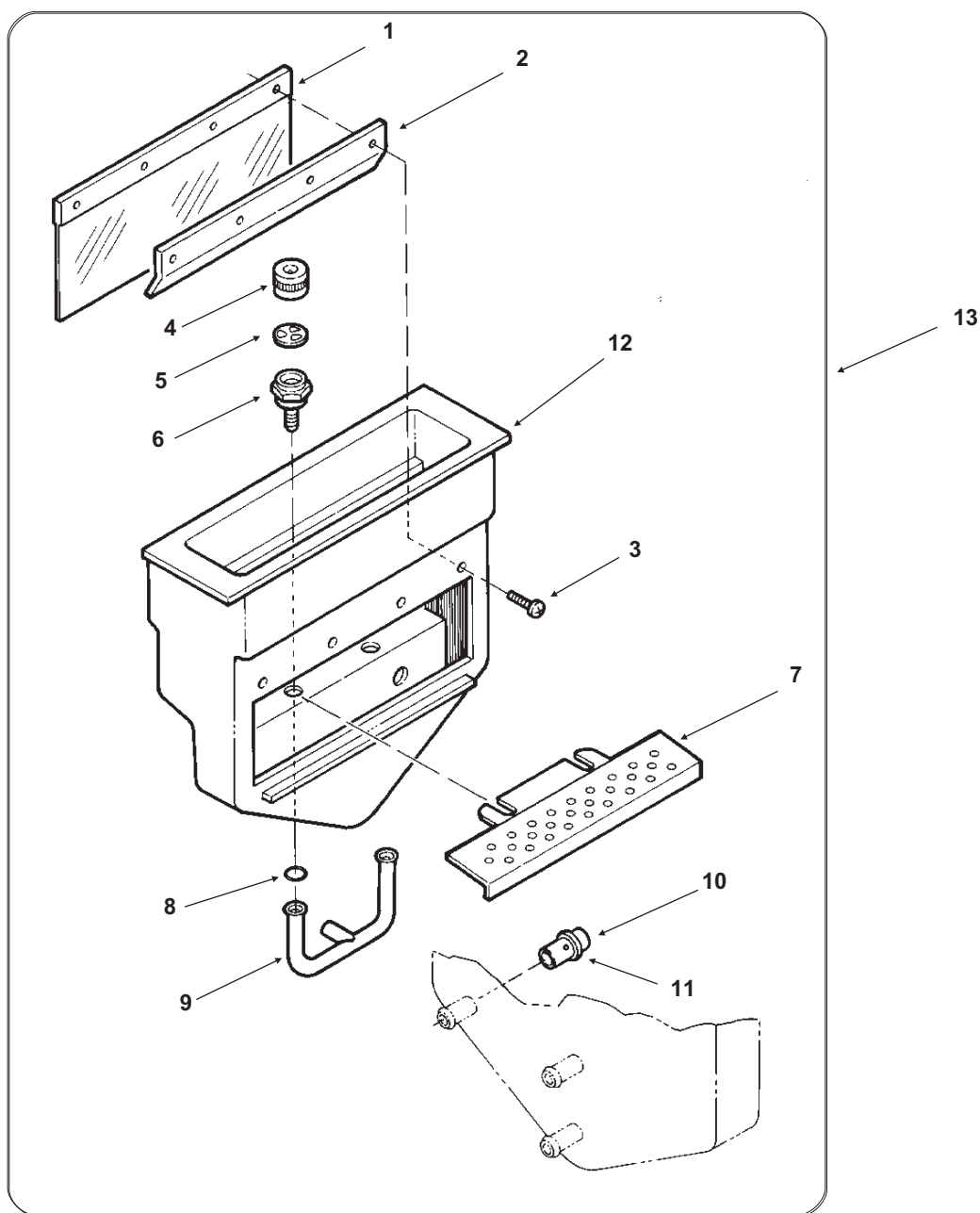
Item Number	Part Number	Description	Item Number	Part Number	Description
1.	03-1404-08	Screw (4)	11	12-1213-10	Bushing
2.	18-3710-01	Fan Blade	12	A37732-001	Upper base plate
3.	A28798-001	Fan Motor Bracket	13	13-0609-00	Foam tape
4.	12-2396-21	Fan Motor	14	A28921-001	Lower base plate
	18-8752-10	Blade pad		A38638-001	Lower base plate
	18-8752-11	Blade nut		use began w/sn 05111320015862	
5.	02-2871-01	Fan Shroud		Support brackets part of item 12	
6.	18-3729-01	Condenser		A40164-001	Base pan for -1SSD
7.	18-4700-28	Grommet	15	03-1531-01	Screw
8.	03-1608-01	Leg Leveler			
9.	03-1407-08	Washer			
	03-3821-01	Clip			
10.	A29015-001	Bracket			

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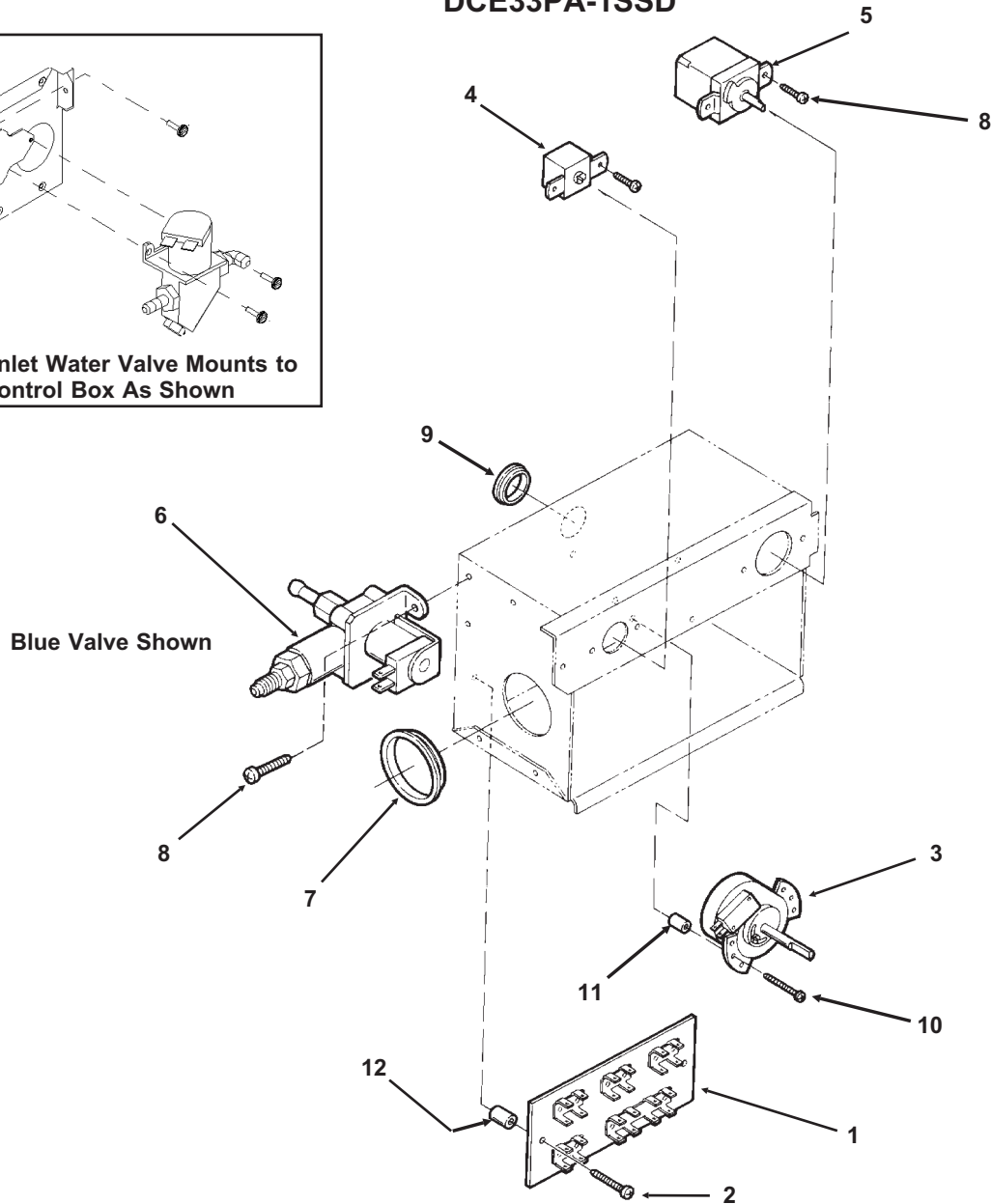
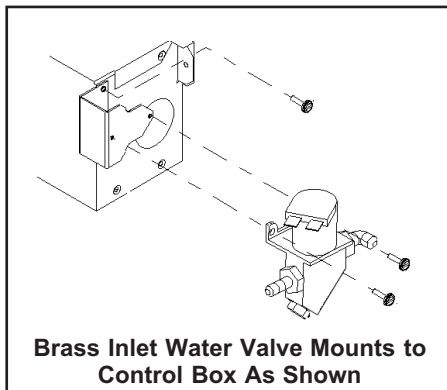
Reservoir



Item Number	Part Number	Description	Item Number	Part Number	Description
1.	02-2479-21	Curtain	8.	13-0617-08	O-ring
2.	A24155-001	Curtain stiffener	9.	02-2704-01	Spray Bar Assembly
3.	03-1404-16	Screw	10.	05-0593-01	SS nipple
4.	02-1841-00	Nozzle	11.	13-0617-01	O-ring
5.	A09543-000	Spinner	12.	02-1923-01	Bin Insert
6.	02-1840-00	Jet Base	13.	A22532-001	Bin insert assy
7.	A22518-000	Cube Chute			

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CONTROL BOX - all models except DCE33A-1BD, DCE33PA-1BD, DCE33A-1SSD or DCE33PA-1SSD

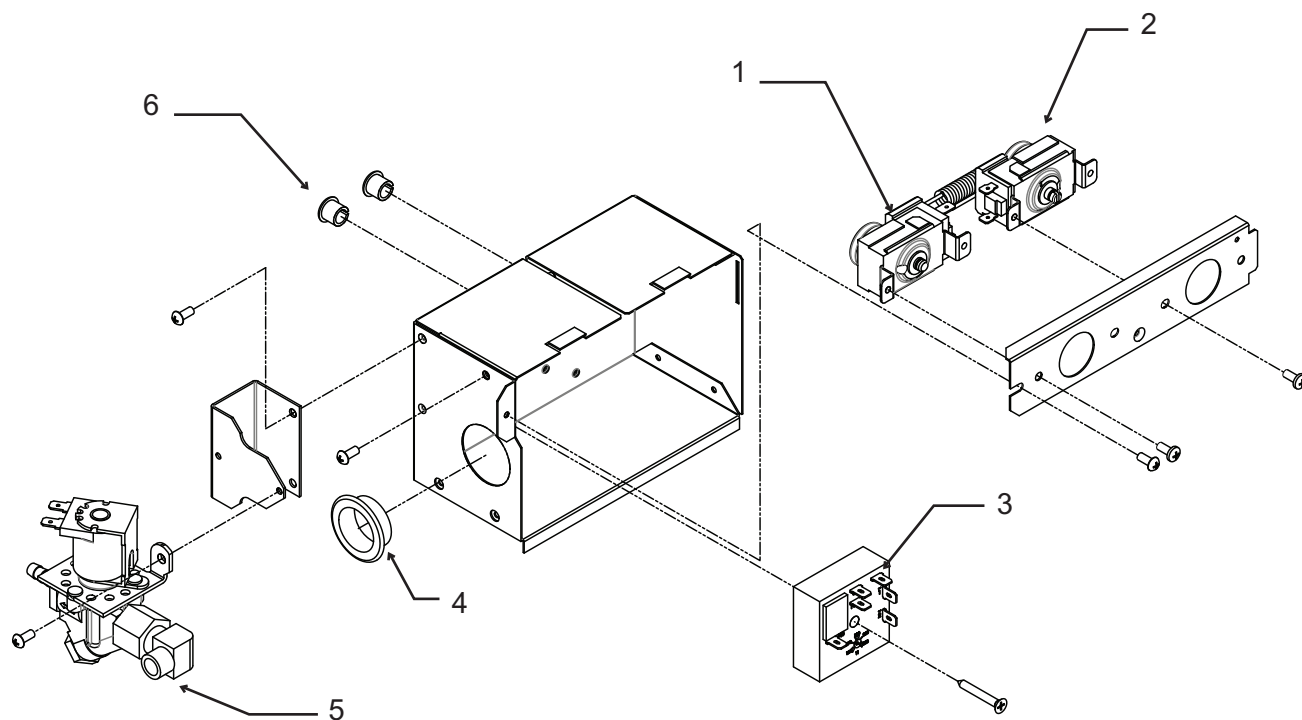


Item Number	Part Number	Description
1.	A25981-001	Terminal Board
2.	03-1638-01	Screw
3.	12-1980-21	Timer And Switch
4.	11-0619-21	Cube Size Control
5.	11-0616-21	Bin Level Control, incl 5a
5a	02-4817-01	Knob for item 5 - Danfoss only
6.	12-2907-21	Inlet Water Valve Kit (includes new fittings)
	12-2907-31	Coil only for brass valve
	12-2410-31	Coil only for plastic valve

Item Number	Part Number	Description
7.	12-1213-12	Bushing
8.	03-1403-17	Screw
9.	12-1213-04	Snap bushing
10.	03-1638-02	Screw
11.	02-2242-06	Stand off
12.	02-2242-05	Stand off
Not Shown		
13.	A39918-001	Kit to retrofit electronic timer to prior model.

DCE33 SERVICE PARTS

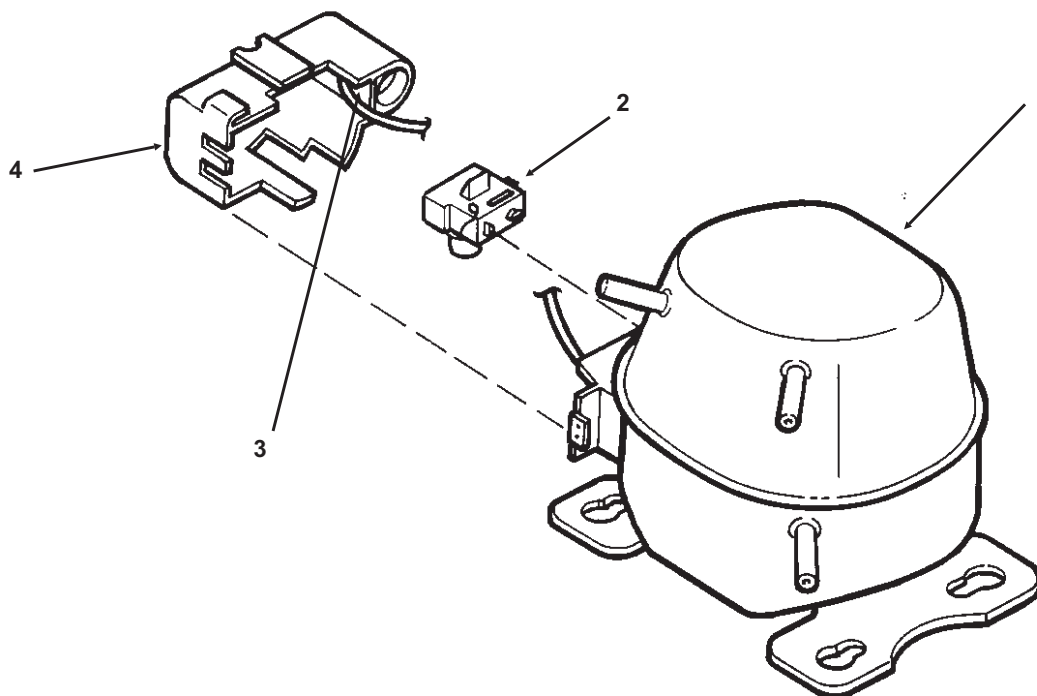
CONTROL BOX - for DCE33A-1BD, DCE33PA-1BD, DCE33A-1SSD or DCE33PA-1SSD



Item Number	Part Number	Description
1	11-0619-21	Cube size control
2	11-0616-21	Bin level control, includes 2a
2a	02-4817-01	Knob, for Danfoss thermostat only
3	12-2985-01	Timer
	03-1419-16	Screw
4	12-1213-12	Snap bushing
5	12-2907-21	Inlet water valve kit, includes new fittings
	12-2907-31	Coil only for inlet water valve
6	12-1213-04	Snap bushing

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Compressor



Item Number	Part Number	Description
1.	18-8776-21	Compressor Kit, Includes Relay, Overload, Instructions
2.	18-8776-51	Relay
3.	18-8776-52	Overload
4.	18-8776-54	Cover

DCE33 SERVICE PARTS

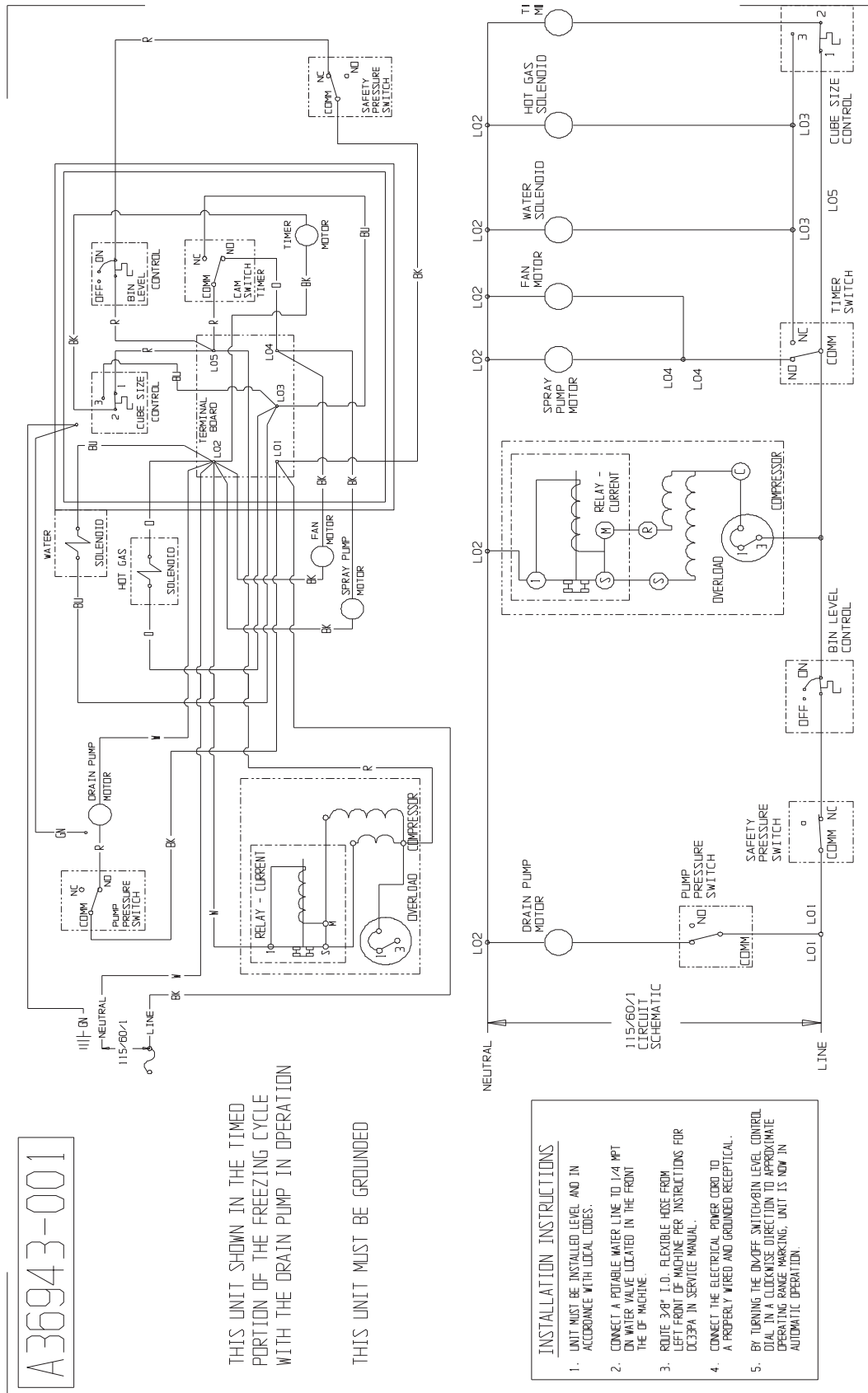
Kit Parts

K-SS Door Sleeve Kit

02-3846-01	Sleeve
02-3847-01	Handle
03-1403-50	Screw for handle
03-1407-06	Washer
03-1410-03	Lockwasher
03-3811-01	Screw

DCE33 SERVICE PARTS

Drain Pump Model Wiring Diagram - Prior to August 2000



A36943-001

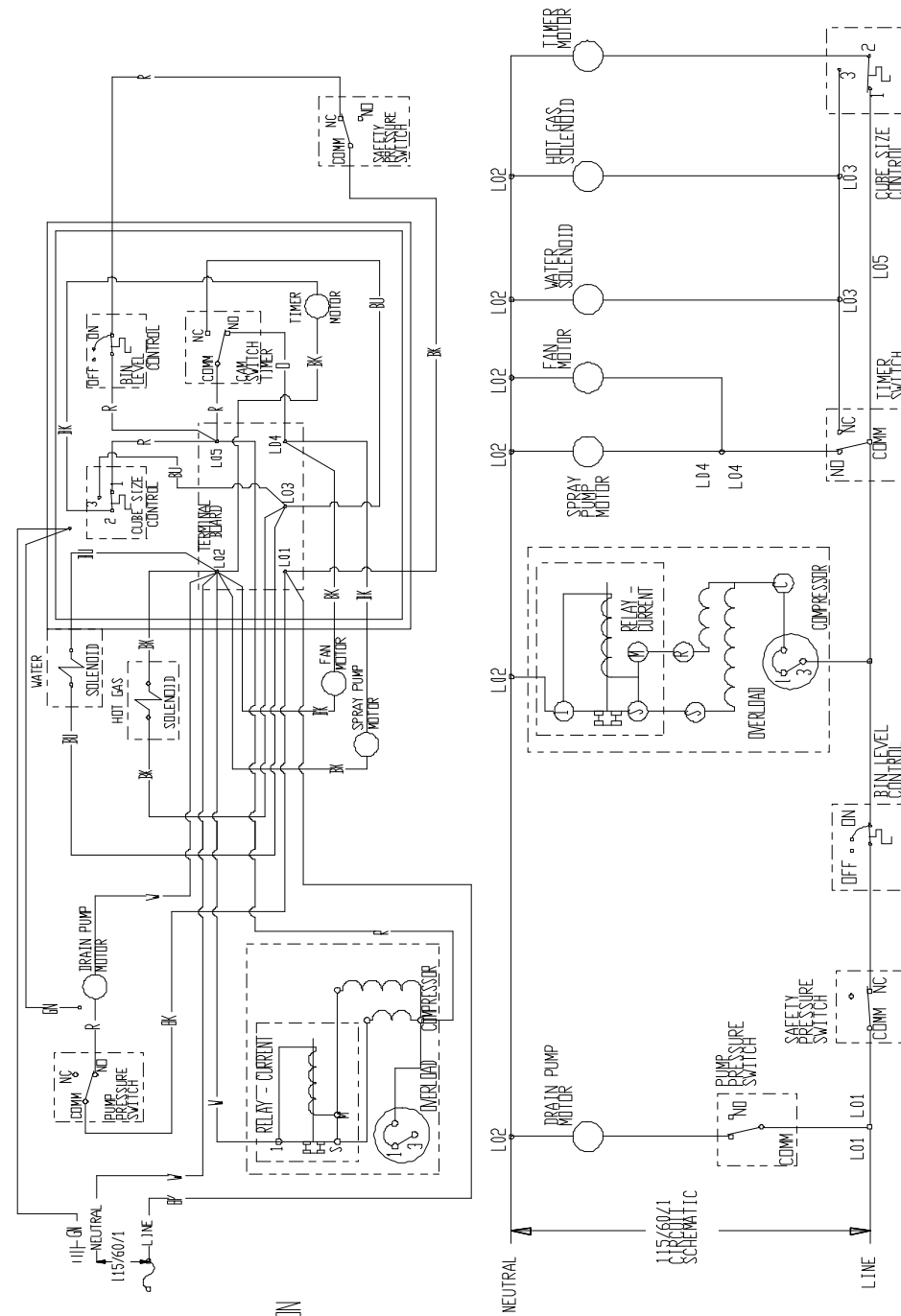
THIS UNIT SHOWN IN THE TIMED
PORTION OF THE FREEZING CYCLE
WITH THE DRAIN PUMP IN OPERATION

THIS UNIT MUST BE GROUNDED

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DCE33 SERVICE PARTS

Drain Pump Model Wiring Diagram after August 2000 up to D series



A36943-001

THIS UNIT SHOWN IN THE TIMED
PORTION OF THE FREEZING CYCLE
WITH THE DRAIN PUMP IN OPERATION

THIS UNIT MUST BE GROUNDED

INSTALLATION INSTRUCTIONS

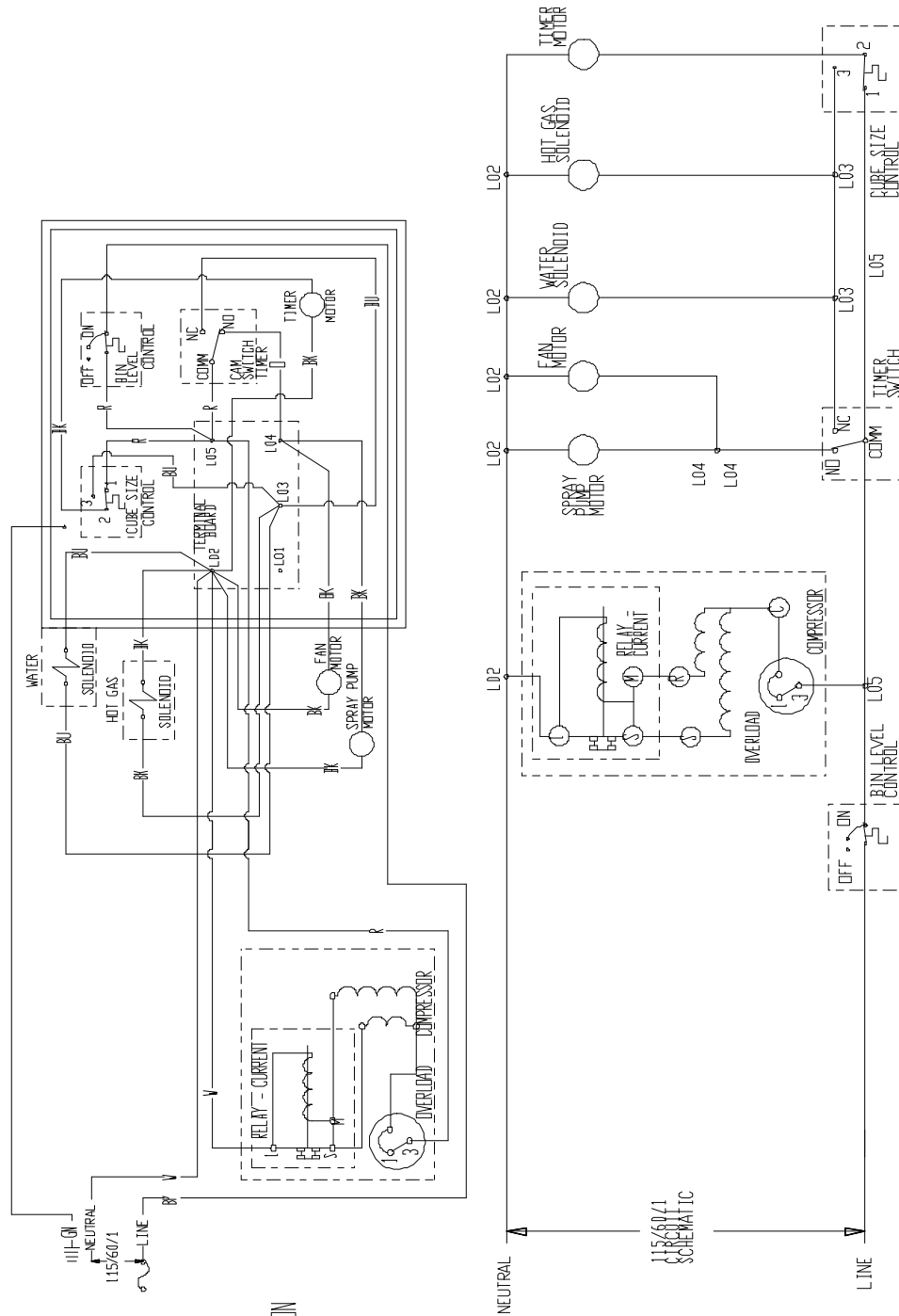
1. UNIT MUST BE INSTALLED LEVEL AND IN ACCORDANCE WITH LOCAL CODES.
2. CONNECT A 3/8" WATER LINE TO 1/4" NPT OF WATER VALVE LOCATED IN THE FRONT OF THE MACHINE.
3. ROUTE 3/8" I.D. FLEXIBLE HOSE FROM LEFT FRONT OF MACHINE PER INSTRUCTIONS FOR DCE33A IN SERVICE MANUAL.
4. CONNECT THE ELECTRICAL POWER CORD TO A PROPERLY WIRED AND GROUNDED RECEPTICAL.
5. BY TURNING THE INVERTER SWITCH/ON LOCAL CONTROL PANEL ON A 115V/60Hz SUPPLY TO OPERATE AUTOMATIC OPERATION.

Gravity Drain Model Wiring Diagram after August 2000 up to D series

A36940-001

THIS UNIT SHOWN IN THE TIMED
PORTION OF THE FREEZING CYCLE,
WITH THE DRAIN PUMP IN OPERATION

THIS UNIT MUST BE GROUNDED

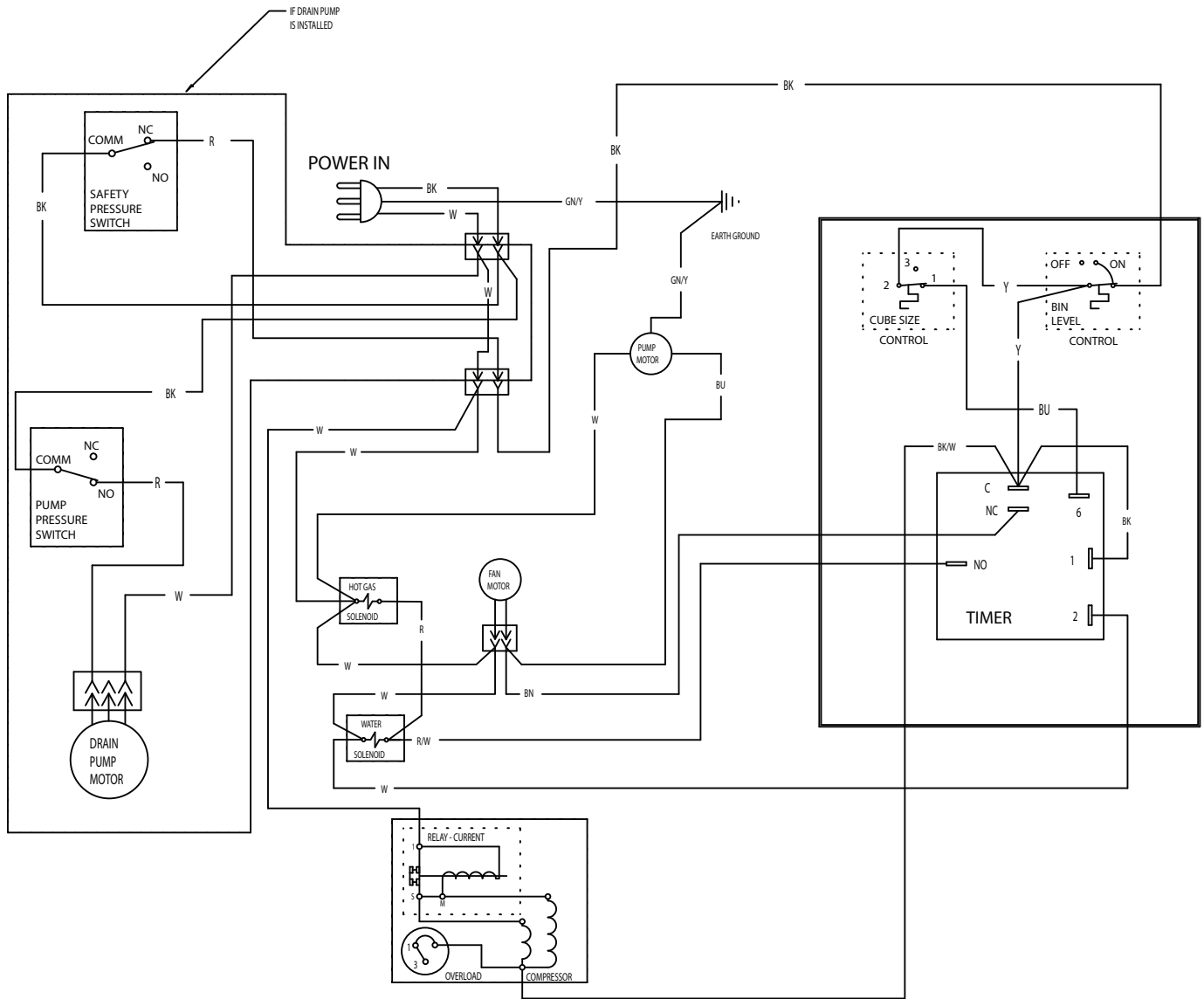


INSTALLATION INSTRUCTIONS

1. UNIT MUST BE INSTALLED LEVEL AND IN ACCORDANCE WITH LOCAL CODES.
2. CONNECT A POTABLE WATER LINE TO 1/4" IPT 1" WATER VALVE LOCATED IN THE FRONT OF THE MACHINE.
3. ROUTE 208" L.I. FLEXIBLE LINE FROM WATER FOOT TO MACHINE PER INSTRUCTIONS FOR DISCHARGE IN SERVICE MANUAL.
4. CONNECT THE ELECTRICAL POWER CORD TO A GROUNDLY WHEED AND GROUNDLY RECEPTICAL.
5. BY TURNING THE ON/OFF SWITCH/ON LEVEL CONTROL KNOB IN A CLOCKWISE DIRECTION TO APPROXIMATELY 12 O'CLOCK POSITION, UNIT IS NOW IN AUTOMATIC OPERATION.

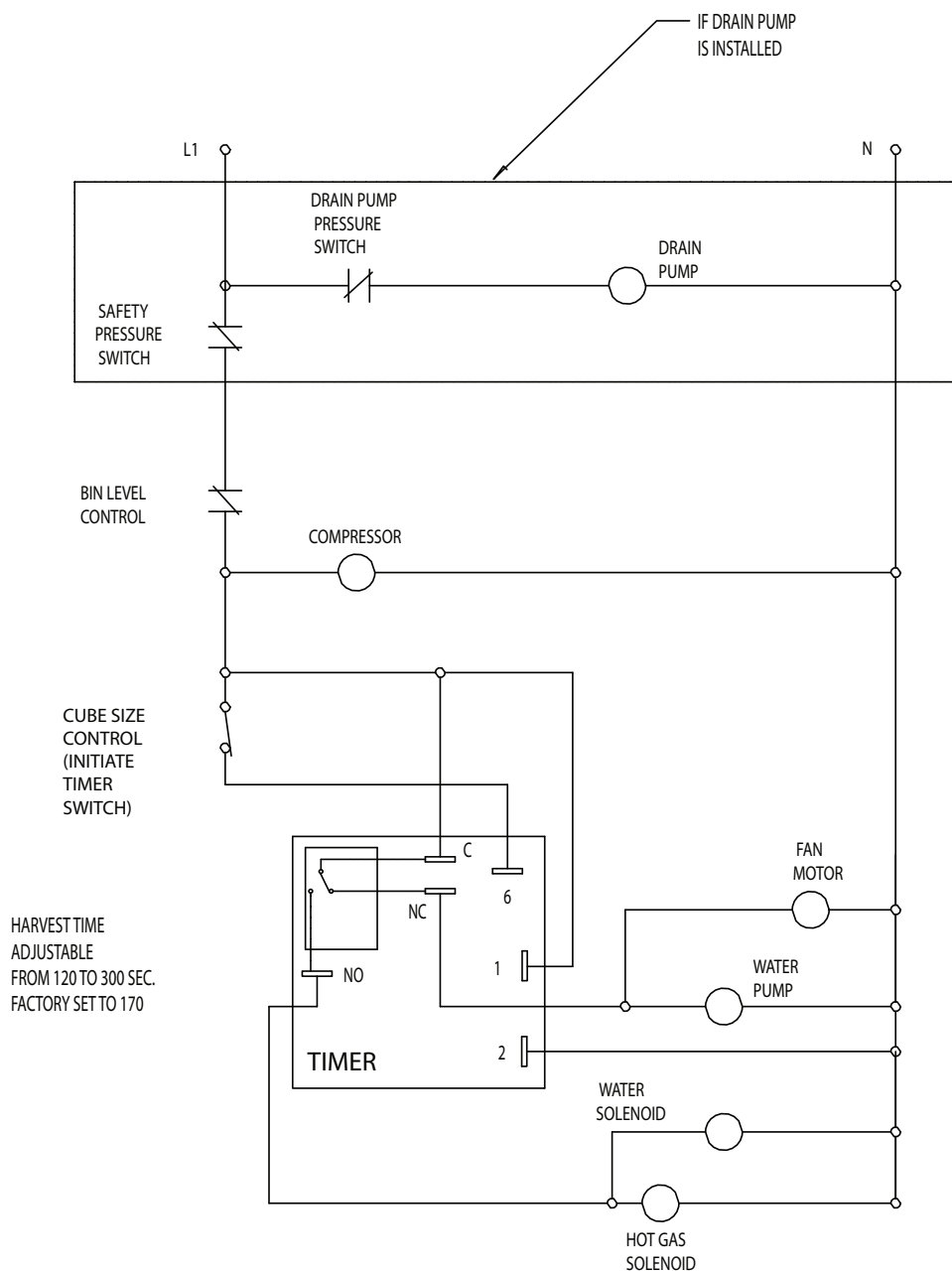
DCE33 SERVICE PARTS

Wiring Diagram for DCE33A-1BD, DCE33PA-1BD, DCE33A-1SSD or DCE33PA-1SSD



DCE33 SERVICE PARTS

Schematic Diagram DCE33A-1BD, DCE33PA-1BD, DCE33A-1SSD or DCE33PA-1SSD



SWITCHES ON THIS UNIT
SHOWN IN TIMED PORTION
OF THE FREEZE CYCLE
WITH DRAIN PUMP IN OPERATION