

# Instructions

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## Replacement Transformer

1. Remove front panel.
2. If the unit is on, Push and hold the Off button until the machine stops.
3. Disconnect electrical power.
4. Remove cover from control box.
5. Check terminal size on the original transformer secondary connections.
  - **If the terminals are 3/16", use the new transformer as a direct replacement.**
  - Air and Water cooled: If the terminals are 1/4", cut the quick connects off the wires going to the secondary and replace them with 3/16" quick connects from the kit.
  - Remote units: If the terminals are 1/4": Use the Violet and Orange wires from the kit and the quick connects from the kit to replace the original connections on the harness.
    - Place two orange wires into one quick-connect and connect the remaining orange wire to the orange wire from the kit. Plug them together.
    - Place one violet wire into a quick connect and the other into the violet wire from the kit. Plug them together.
6. Install the new transformer in the same spot as the original.
7. Connect primary and secondary wires to the transformer.

**Note: 208 and 230 volt units: Connect primary to the taps on the transformer that match the voltage at the location. See the sticker on the transformer.**
8. Return control box cover to its original position.
9. Reconnect power, push Freeze to start machine. Check operation.
10. Return all panels to their original positions.