

Instructions for replacing Water Pump

Note: This pump may be used to replace any pump which mounts to plastic water plate bracket. Cubers manufactured before 6-77 may contain a metal water pump mounting bracket which must be replaced with a plastic bracket kit, P/N GBR0028206, to allow installation of this pump.

1. Turn off power to the cuber, then remove the two screws which hold the pump assembly to the water plate bracket, and remove the control stream drain tube.
2. Remove the plastic housing (later models) or metal/plastic screen (earlier models).
3. Remove all three wires and the conduit from the pump.
4. Disconnect the inlet and discharge tubes.
5. Connect the wires from the replacement pump as shown below,
6. Re-install the pump assembly to the water plate bracket and re-install the inlet and discharge tubes.
7. Re-connect the control stream box drain tube,

CAUTION: (208-230 v./60 hz./2 wire models) Check voltage at the pump, yellow-to-white wires. If voltage is greater than 120, be sure that the brown wire is connected to the 230 transformer terminal in models provided with the GBB00894 transformer (regardless of 208 or 230 volt supply). If so, and the pump voltage is greater than 120, the transformer is defective if line voltage is less than 240. If line voltage ever exceeds 252 volts, and the transformer is not defective, this pump is likely to cut out on its overload protector.



Replacement Kit Numbers
GBR00208B , GBR00208FFB, GBR00208, GTR00204, GTR00204B, GTR00206FFB
102112702, 102112703

