## Instructions

## **Service Controller Replacement**

- 1. Disconnect Electrical Power
- 2. Remove front panel.
- 3. Open control box door.
- 4. Remove screws holding controller to door.
- 5. Disconnect all cables and wires.
- 6. Pull controller out of snaps holding it to door.
- 7. Touch the metal chassis of the unit to discharge any static electricity.
- 8. Install the new controller onto the door. Be SURE that all the snaps are holding the control board properly.
- 9. Secure controller using the original screws.
- 10. Reconnect all cables and wires to new controller.

Note: Units with a Lower Light and Switch Panel (D series and up): Connect panel cable to J3 Membrane. All others leave J3 Membrane open.

- 11. Close control box door.
- 12. Return front panel to unit.
- 13. Reconnect electrical power.
- 14. Push On button to restart, observe operation.