

# Instructions

## for installation of kit A38015-001

**This kit can be applied to machines that have excessive air infiltration or condensation on the front panel. If the issue is air infiltration, follow steps 1-12, skip 13 and do 14. If the issue is condensation, skip steps 2-12.**

1. Remove the front panel
2. Push and hold the Off button for 3 seconds to shut the machine off.
3. Remove and discard the evaporator cover
4. Remove the top panel
5. Remove old tubing grommets from the evaporator inlet and outlet tubes.



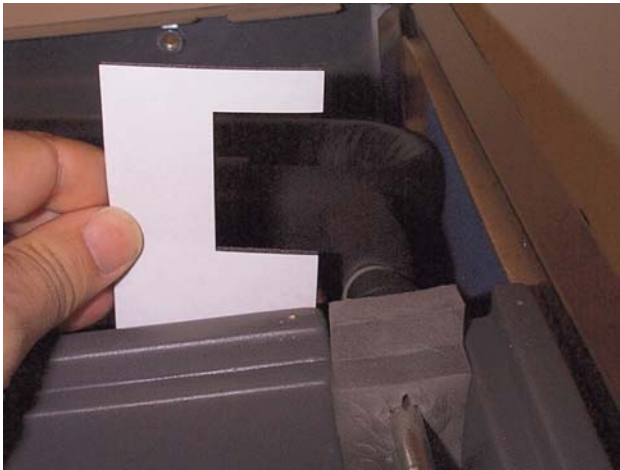
**Prior Tubing Grommets**



**Kit Tubing Grommets**

6. Wipe the back area and top edges of the evaporator housing clean and dry.
7. Install new tubing grommets from the kit on the evaporator inlet and outlet tubes.

8. Install the two precut “C” shape gaskets on the back of the evaporator housing with the opening of the “C” toward the two side panels.



9. Install the 44 in. white gasket from the kit on the top of the evaporator housing, back and both sides.

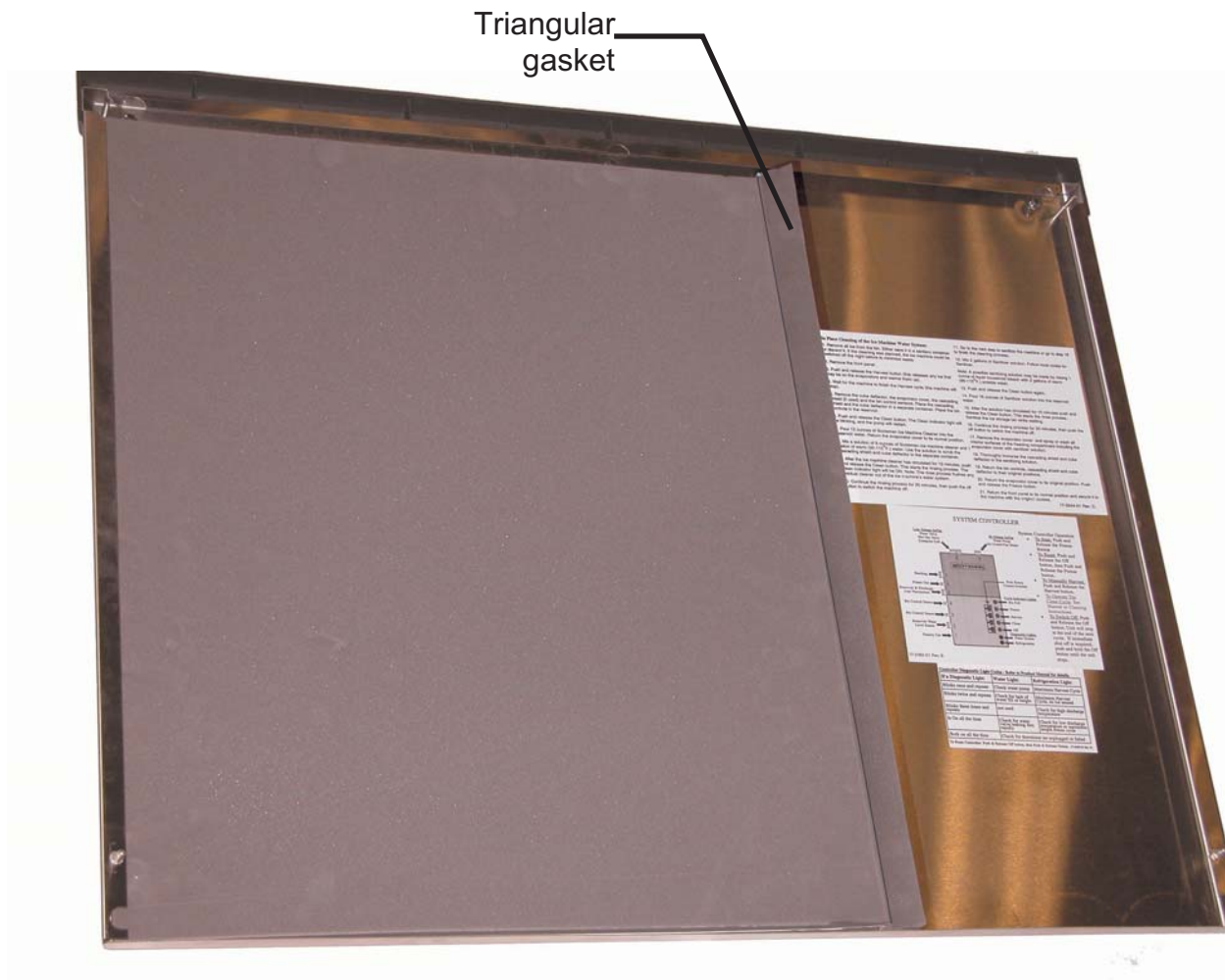
10. Return the top panel to its original position and secure with the original screws.

11. Install new evaporator cover from the kit, start at the bottom of the evaporator housing and push the cover up to the top of the housing, then push the bottom of the cover into place. This is a tight fit.



12. Push and release the Freeze button to restart the machine.

13. Remove paper covering from adhesive and place insulation pad and triangular gasket on the INSIDE of the front panel as shown below.



14. Return all exterior panels to their original positions and secure with the original screws.

**Scotsman**  
**775 Corporate Woods Parkway**  
**Vernon Hills, IL 60061**

**800-533-6006**