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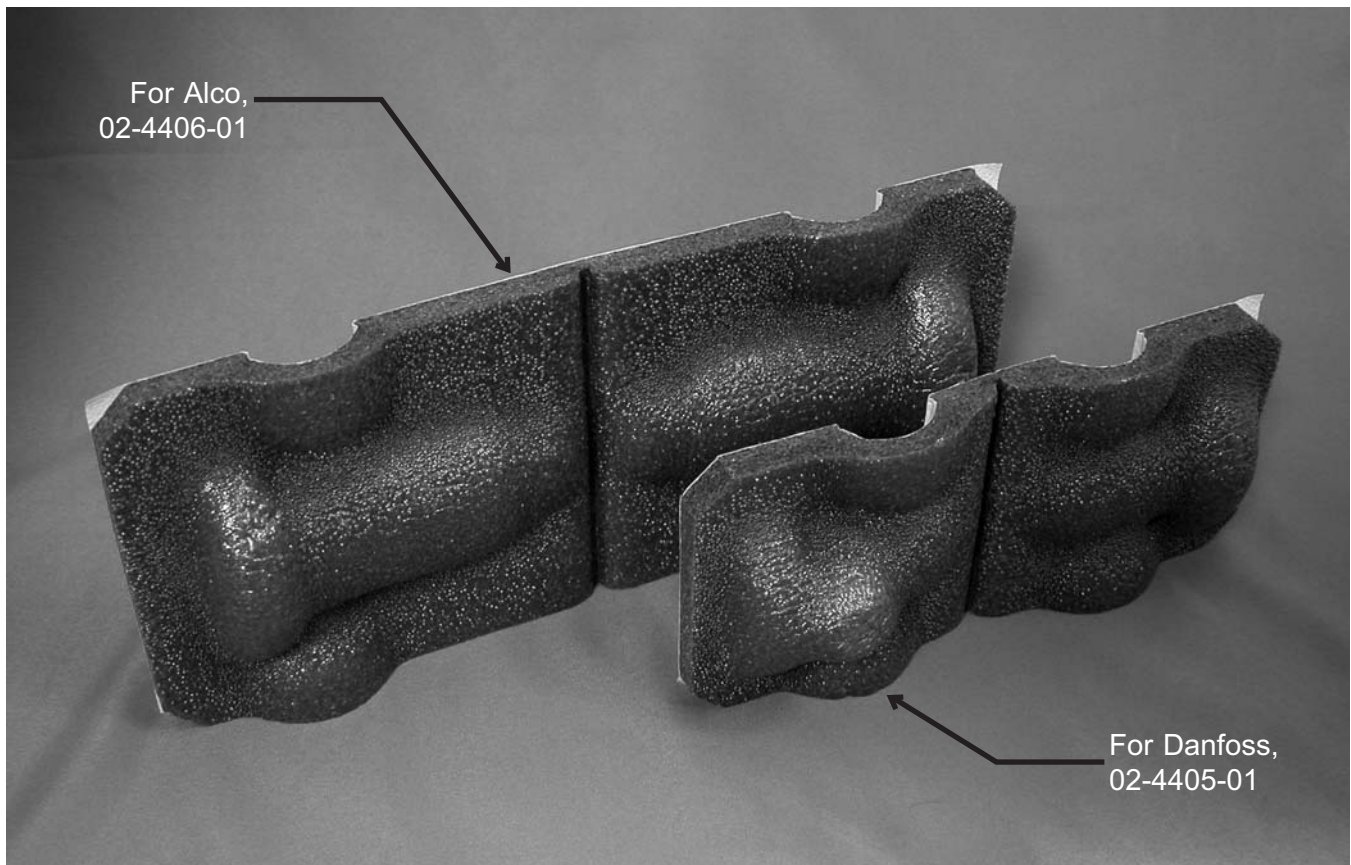
# SERVICE BULLETIN

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## Subject: New TXV Insulation Cover

The cover used over thermostatic expansion valves has been changed. The new cover is self-adhesive and does not require cable ties to hold it in place. The joint between the halves is very tight, improving insulation ability. Replacement of a TXV equipped with the new cover requires a replacement cover. Current production service TXVs will be changed to include the new covers.

Alco valves use cover part number **02-4406-01**, Danfoss valves use cover part number **02-4405-01**.



### Usage Reference

Current production models using Danfoss TXVs include:

CME306, CME456, CME506, C0830, C1030, C1448, C1848, C2148, EH222, EH430

All others use Alco.



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**Bulletin Number: PS - 6 - 2007**

**Bulletin Date: August 2007**

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# SERVICE BULLETIN

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**Subject: SCE275 Air Cooled High Pressure Cut Out**

A high pressure cut out switch has been added to the air cooled models of the SCE275 ice machine. The part number of the cut out switch is 11-0501-05. It is an auto-reset type switch. It cuts out at 500 PSIG and cuts in at 390 PSIG. When the switch opens, it stops the compressor, but the controller continues to time out the cycle it is in, so a high pressure situation could be a cause for a maximum freeze cycle.

Production began with SCE275A-1H, serial number 07081320015007.