

SERVICE BULLETIN

Subject: NEW! HID207 Ice Machines

Scotsman recently started shipping new HID207 nugget ice machines.

Please familiarize yourself with the new machines and the resources available to support servicing these units. Below you will find links to all technical service documents specific to these units, available now at [Scotsman-Ice.com/service](https://scotsman-ice.com/service).

On the following pages, you will find a price list of all NEW parts for these units. It is highly encouraged to place stocking orders for common service parts in anticipation of service needs on these new machines.

[Parts Breakdown - HID207](#)

[User Manual - HID207](#)

[Service Manual - HID207](#)

Item Number	Description	List Price
02-4825-13	IR Sensor Front Ice, Black	\$46.53
02-4825-14	IR Sensor Front Water, Black	\$46.53
02-5190-01	Bin	\$189.63
02-5191-01	Cover Bin Co-Injected	\$222.50
02-5192-01	Machine Front	\$82.67
02-5193-01	Drip Pan	\$91.40
02-5194-01	Fitting, Drip Pan Drain	\$10.14
02-5195-01	Grill Drip Pan	\$22.83
02-5196-01	Chute, Ice	\$15.31
02-5197-01	Chute Water	\$17.85
02-5198-01	Button Front, Water	\$13.07
02-5198-02	Button Front, Ice	\$13.07
02-5198-03	Button Front, Cover	\$10.14
02-5199-01	Button Holder	\$10.63
02-5201-01	IR Cover	\$12.00
02-5202-01	Front Panel LED Lens	\$9.66
02-5204-01	Screen Bin Drain	\$10.34
02-5207-01	Manifold Drain Water	\$22.05
02-5211-01	Gearbox Drainpan	\$21.56
02-5212-01	Ice Sweep	\$20.39
02-5213-01	Bin Insulation	\$94.13

Item Number	Description	List Price
02-5214-01	Insulation Bin Cover	\$134.71
02-5217-01	Tube Leroy Sink Drain	\$27.51
02-5218-01	Tube Leroy Evap IN	\$63.70
02-5219-01	Tube Leroy Manifold Drain Exit	\$23.41
02-5220-01	Tube Leroy Gearbox Drain Pan	\$23.12
02-5221-01	Tube Leroy Bin Drain	\$65.06
02-5224-01	Foamed Freezer ASM	\$958.37
02-5227-01	Side Panel, Left	\$131.10
02-5227-02	Side Panel, Right	\$131.10
02-5228-01	Baffle, Condenser Air	\$27.51
02-5229-01	Air Filter	\$43.60
02-5231-01	Screen Sink	\$9.36
02-5232-01	Wheel Dispense	\$83.89
03-1405-55	Screw 5/16-24 X .75 SS	\$8.37
03-1410-09	Lock Washer, 5/16 ID	\$8.37
03-3841-03	3/16 Nylon Clamp Loop	\$8.37
03-3963-01	Screw #8 X 1/4, HEX	\$8.37
11-0646-51	Control Board	\$899.47
11-0652-01	Membrane Front	\$120.27
11-0652-02	Ice Button Membrane	\$70.33
11-0652-03	Water Button Membrane	\$70.33
11-0653-21	PCB, Dispense Lights	\$160.75
11-0654-21	PCB, Front Panel	\$405.27
12-3088-03	Valve Water Inlet 115V	\$70.62
12-3186-01	Main Controller to Front Panel Harness Interface with Switch	\$130.42
12-3186-02	Front Panel to Main Controller Harness	\$99.79
12-3187-01	High Voltage Harness	\$180.07
12-3188-01	Front Lights Harness	\$41.94
12-3189-01	IR Water Adapter Harness	\$31.31

Item Number	Description	List Price
12-3189-02	IR Ice Adapter Harness	\$31.12
12-3193-01	UV ASM With Harness	\$507.23
12-3204-01	Jumper Terminal	\$8.37
12-3205-01	Bin Full/Water Sensor Harness	\$62.62
16-1245-01	Union 1/4 Push to Connect	\$11.41
16-1249-21	TXV	\$202.54
16-1250-01	1/4 X 1/14 Elbow Stem Connect	\$12.97
16-1263-01	Reducer 1/4x3/8 Push Connect	\$17.56
18-8940-02	Condenser	\$148.76
18-9002-21	Compressor EMX4121U	\$901.69
A41403-001	Control Box	\$34.96
A41404-001	Control Box Cover	\$24.10
A41406-001	Agitator	\$15.37
A41407-001	Panel Top	\$80.59
A41408-001	Panel Back	\$41.30
A41416-001	Heat Exchange	\$170.57